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(54) **CONTINUOUS****PRODUCTION OF SIDING
BOARD BY VACUUM FOAM
MOLDING**

(57) Abstract:

PURPOSE: To efficiently and continuously produce a siding board of high quality with extremely high productivity within a short time at low cost.

CONSTITUTION: A continuously sent-out siding material having a required width is molded into an appropriate predetermined shape and a resin foamable material 6 is

supplied to the molded siding material 1 and a continuously sent-out sheet like material 8 is supplied to the resin foamable material to be fixed thereto and both of the siding material 1 to which the resin foamable material is supplied and the sheet like material 8 are sent in a vacuum area 10 held to required temp. and the resin foamable material 6 is foamed and cured in the vacuum area to fill the space part between the back of the siding material and the back of the sheet like material.

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